Flexovit USA Inc

SAFETY DATA SHEET

SECTION 1 - Identification of the Product and Company

1.1 Product Name Diamond Cup Wheels, Diamond Blades, and Diamond Core Bits1.2 Product Use Grinding, Blending, Cutting, and Drilling SEE ANSI B7.1-2017

1.3 Company Details: Flexovit USA Inc.

Address: 1305 Eden-Evans Center Rd.

Angola, NY 14006

Phone: 1-716-549-5100 Fax: 1-716-549-7932

SECTION 2 - Hazard Information

2.1 Precautionary statements

Avoid inhalation of dusts as well as prolonged and repeated contact with skin. Most diamond tools are used along with water to keep blades cool and to decrease airborne contaminants. For dry sawing, maintain adequate ventilation or use local exhaust.

2.2 Description of Hazards

Route of Entry: Inhalation: Yes Route of Entry: Skin: No Route of Entry: Ingestion: No

Long-term overexposure to dusts can lead to respiratory impairment. Dusts from materials being sawed/ground can cause irritation to eyes, nose, throat, and skin.

SECTION 3 - Composition						
<u>Ingredient</u>	<u>Formula</u>	% Weight	OSHA Regulated	<u>Cas #</u>		
Cobalt		0-99	N/A	7440-48-4		
Copper		0-80	N/A	7440-50-8		
Tin		0-20	N/A	7440-31-5		
Nickel		0-60	N/A	7440-02-0		
Manganese		0-5	N/A	7439-96-5		
Tungsten		0-30	N/A	7440-33-7		

SECTION 4-First Aid

4.1 First Aid for exposure

Eyes: Flush with plenty of water. Do not rub eyes. If particles penetrate or become lodged in eye, do not

attempt to remove. Cover both eyes to prevent natural movement. Obtain medical attention.

Skin: If irritation or rash occurs, remove contaminated clothing and shoes immediately. Wash with soap

and water. Seek medical attention.

Inhalation: Remove from exposure area to fresh air. If breathing has stopped, perform emergency respiratory

resuscitation. Get medical attention.

4.2 Signs and Symptoms of Exposure

Acute: Irritation, coughing, wheezing, shortness of breath

Chronic: Respiratory conditions

SECTION 5 - Fire Fighting Measures

5.1 Means Of Extinction: N/A
 5.2 Unusual Fire or Explosion Hazards: N/A
 Flammable Properties: N/A
 5.3 Special Fire Fighting Procedures: N/A

SECTION 6 - Accidental Release Measures

N/A

SECTION 7- Storage, Handling and Use Procedures

7.1 Handling: Maintain good housekeeping practices to prevent accumulation of dust.

7.2 Storage: Store blades and wheels in a dry location.

SECTION 8- Personal Protective Control Measures

8.1 Exposure limits

Chemical	OSHA PEL	ACGIH TLV
Cobalt	0.05mg/CUM	0.05mg/CUM
Copper	0.1mg(cu)/m³ (FUME)	0.2mg/m ³ (FUME)
Tin	2mg/CUM	2mg/CUM
Nickel	1mg/CUM	0.05mg/CUM IC
Manganese	5mg/CUM	5mg/CUM (DUST)
Tungsten	5mg/CUM	5mg/CUM

8.2 Personal protection requirements and referrals

Respiratory: Wear NIOSH approved respirator to maintain exposure below recommended limits and when

dust and fumes cannot be controlled.

Ventilation: Natural/mechanically induced fresh air movements that maintain vapor levels below

recommended exposure limits.

Protective Gloves: None normally required.

Eye Protection: Goggles, safety glasses with side shields.

Hearing Protection: No applicable information found.

Body Protection: No applicable information found.

Hygienic Practices: Practice good hygiene.

SECTION 9- Physical/Chemical Characteristics

Boiling PointN/ASpecific Gravity7.8-12.4Vapor Pressure(mm Hg.)N/AMelting Point1166-2192F

Vapor Density (AIR=1) N/A Evaporation Rate (Butyl Acetate=1) N/A

Solubility in Water Insoluble Appearance Solid

Lower And Upper Explosion Limits N/A Odor No odor

Flammable Limits N/A Degradation Temperature N/A

Flash Point N/A

SECTION 10 - Stability and Reactivity Data

Stability: Yes

Conditions to Avoid: No applicable information found

Material to Avoid: No applicable information found

Hazardous Decomposition or Byproducts: None expected

Hazardous Polymerization: Will not occur

SECTION 11 - Toxicological Data

11.1 Component information

<u>Chemical</u>	Short term effects	Long term effects	Carcinogen
Cobalt	Respiratory irritation		N
Copper	Nose, throat and skin irritation		N
Tin	Eye, skin, and respiratory irritation		N
Nickel	Respiratory irritation		Υ
Manganese	Headache		N
Tungsten	Respiratory irritation		N

11.2 Route(s) of Entry and symptoms of exposure

See section 4.2

Section 12-Ecological Information

No applicable information found.

Section 13-Disposal Considerations

May generally be disposed of in a landfill. Follow federal, state, and local environmental regulations.

Section 14-Transport Information

No applicable information found.

Section 15-Regulatory Information

California Proposition 65: WARNING! You create dust when you cut, sand, drill or grind materials such as wood, paint, cement, masonry or metal. This dust often contains chemicals known to cause cancer, birth defects or other reproductive harm.

Section 16-Other Information

SDS Revision Date: October 1 2023

Reason for Update: Mandated Update

Preparation By: FlexOvit USA

COMPANY USE

The information and recommendations set forth herein are taken from sources and references believed to be accurate and complete as of the date hereof. However, FlexOvit USA, Inc makes no expressed or implied warranty with respect to the accuracy of the information or the suitability of the recommendations, and assumes no liability to any user thereof.